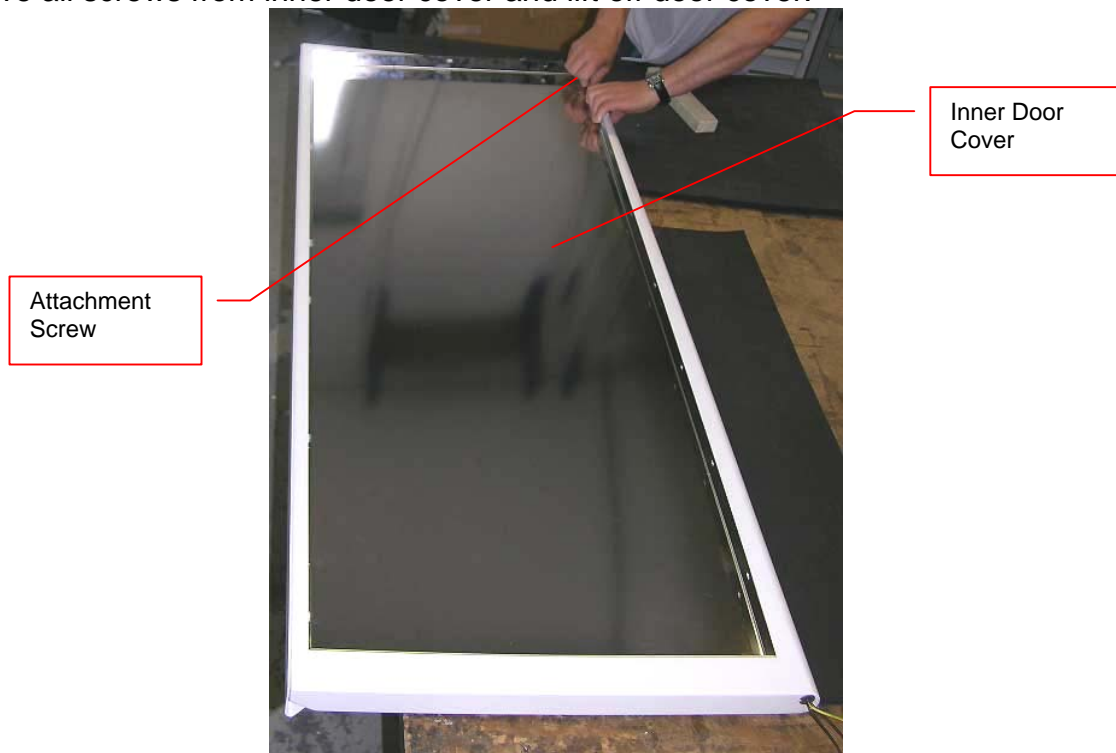


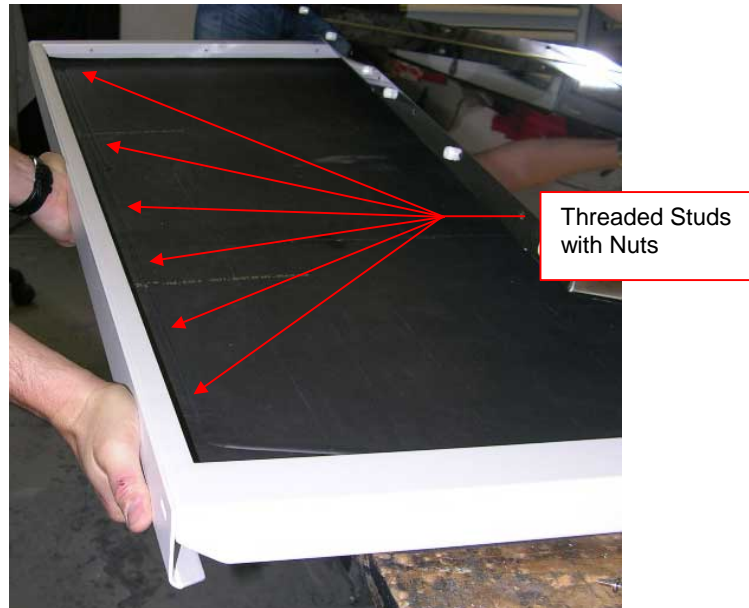
Title:	User Door Handle Attachment	ID:	
		0098	
Date in:	Response:	Model:	Author:
2010-06-18	2010-06-18	-	CMa

Attachment Handle User Door

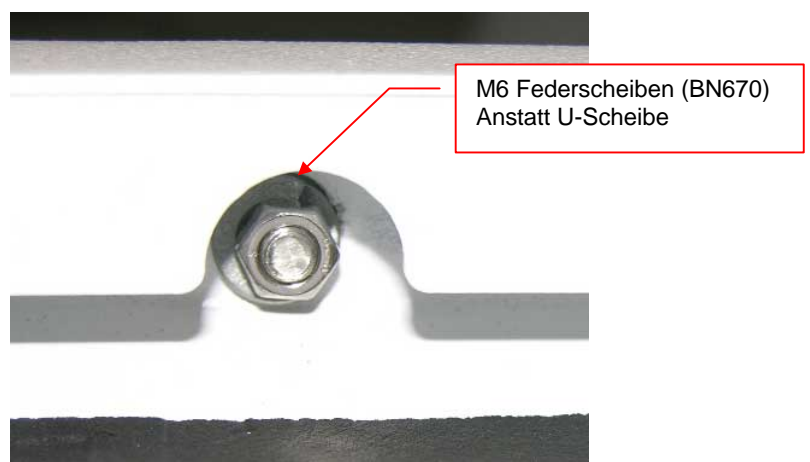
The handle of the user door is attached to the door from the inside. This procedure describes how to get access the attachment and how to re-tighten the attachment. Remove all screws from inner door cover and lift off door cover.



Door handle is attached to door by six nuts on threaded studs.



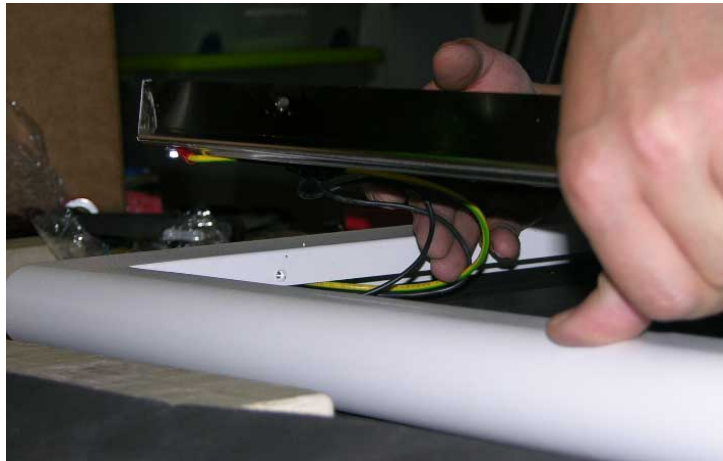
Detail of handle attachment



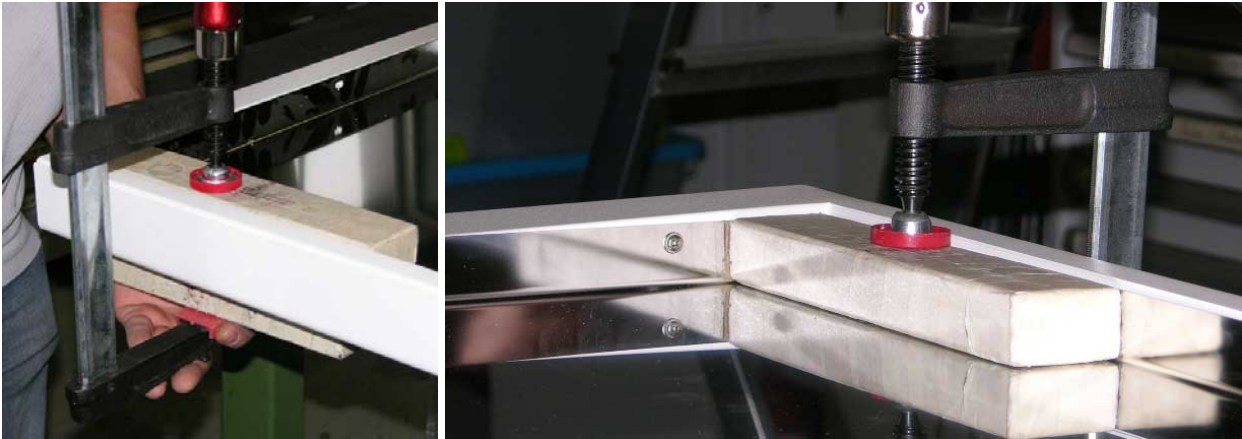
Do not over-tighten nut. Recommended torque is 4Nm. Using bond (such as Loctite 243 may be applied on thread)



Special care should be taken when putting back inner cover to not squeeze cables.



To ease re-positioning of the inner door cover a c-clamp may be used as shown below. Place c-clamp at the corners.



Put back attachment screws of inner door cover and tighten at 4Nm.



Re-tightening of attachment screws is recommended after some time of system usage and after re-aligning the user door to the front of the chassis.