

Title:	On Issues with the Gate End Switch				ID:
				0289	
Date in:		Response:	Model:	Author:	
2007-06-06		2007-06-06	STX40	СМа	

## Q:

Finally, the problem which I have reported in March was detected again on STX40 (S/N: 1316) and I could get its error code with "RD DM200".

The response was 09991. The ErrConv2.exe told that the upper gate open switch didn't detect the gate in time (error 7).

## A:

We observed some issues with these switches in the recent past and we think it has to do with the soldering of the wires to the switch. The number of issues increased after switching to led-free solder. Note the Pb-free solder has even higher melting point. When you replace the Gate Switches make sure that you use the new style switches with the cables attached.

