

Title:	Angel Transfer Station for STR Periscope	ID:	
		0009	
Date in:	Response:	Model:	Author:
2004-12-03	2004-12-03	STR240	CMa

Q:

I am trying to integrate a below the worktable carousel. It will present the plate and then rotate 90degrees. I would like it to just present at the rotation it goes to the top height at. However, I can not find any commands to "Set" the rotation. I can only find commands to read the rotation. I have tried the command for it to rotate 180degrees and to rotate home, but neither work. Is there something I am supposed to send first? Or is there a command that I am missing?

A:

On the Periscope the rotation angle for the x-fer Stations are: For Load DM81 and for UnLoad DM82. You may read the value by "RD DM81" resp. "RD DM82". To give you an idea about the angles: The angular increase per stacker is 910 steps.