Title:	**DM20 etc.**	ID:
		0089

Date in:	Response:	Model:	Author:
2002-09-30	*2002-09-30*	-	*CMa*

Q:

I could not find a more detail description on the following commands in the command set.
Can you please let me know what the commands will do, their default values, and ranges are?

WR DM20
WR DM21
WR DM26 (same as DM28?)
WR DM27
WR DM82

A:

DM20 = Gobal Z-Lift Height Offset in Cassette (height = (level-1) * pitch + DM20

DM21 = Zift movement that shovel does in the cassette when picking/placing a plate in the cassette

DM26 = same as DM21 but at the transfer (input) station

DM28 = same as DM26 but at transfer output station (if available)

DM82 = Turn position at transfer station. Position that turn motor moves to when at transfer station